



Adinath

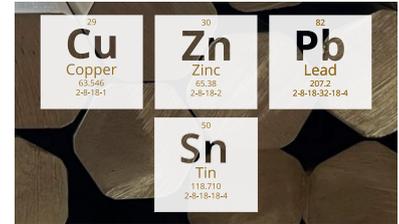
Create, Enhance & Sustain

CW719R:NAVAL BRASS

Specification Sheet

DESCRIPTION

Naval Brass, as the name indicates, were originally developed for sea water service applications since it is a hard and durable material that provides excellent corrosion resistance, hot workability, and hot forgeability. Majority of the grades falling under Naval Brass are considered Lead Free products with Lead content around 0.20%. The usage of Naval Brass is not limited to Marine products, but also in bushings, valve stems, fasteners and wear strip because of its higher tensile strength and wear resistance properties.



CHEMICAL COMPOSITION

Element	Cu	Fe	Ni	Zn	Pb	Sn	Oi
Min (%)	59.00	-	-	Balance	-	0.50	-
Max (%)	61.00	0.10	0.20		0.20	1.00	0.50

Note: Ni includes Co; Cu+ named elements >= 99.5%; Unless otherwise noted, single values represent maximums.

SHAPE



SOLID ROUND BARS
Size Range :
Dia 7 mm up to 120 mm.



SOLID HEX BARS
Size Range :
A/F 7 mm up to 100 mm.



SOLID SQUARE BARS
Size Range :
A/F 7 mm up to 90 mm.



SOLID RECTANGLE BARS
Size Range :
A/F 7 x 10 mm up to 100 x 50 mm.



HOLLOW BARS
Outer Diameter : In Round, Hex & Square.
Size Range : 30 mm up to 120 mm.
Inner Diameter : Round
Size Range : 20 mm up to 80 mm.



PROFILES & SECTIONS
As per Customers' Drawing



BAR LENGTH
Length : Up to 4 Meters.
Delivery Condition : As Extruded or Cold Drawn.



CROSS KNURLING



Straight Knurling & Cross Knurling will be available upon shape & size Feasibility of Brass Rod

CW719R:NAVAL BRASS



MECHANICAL PROPERTIES

Round (Dia)						
Range (mm)		UTS Min (MPA)	PS Min (MPA)	Elongation Min (%)	Hardness (HRB)	
Over 8 to 75 Inclusive		-	-	-	80 - 150	
HEX (A/F)						
Range (mm)		UTS Min (MPA)	PS Min (MPA)	Elongation Min (%)	Hardness (HRB)	
Over 8 to 70 Inclusive		-	-	-	80 - 150	
Square (A/F)						
Range (mm)		UTS Min (MPA)	PS Min (MPA)	Elongation Min (%)	Hardness (HRB)	
Over 8 to 60 Inclusive		-	-	-	80 - 150	
Rectangle						
Range (mm)		UTS Min (MPA)	PS Min (MPA)	Elongation Min (%)	Hardness (HRB)	
Thickness	Over 8 to 50 Inclusive	-	-	-	80 - 150	

PACKING



-  PVC Pipe Packing for Small Diameter Rods.
-  Hessian Cloth Packing.
-  Wooden Box Packing as per Customer requirements.

FABRICATION PROPERTIES

Soldering	Brazing	Machinability Rating
Excellent	Excellent	30

TYPICAL USES

Product Category	Product
Marine	Marine Hardware, Seawater Valve Stems.

CW719R:NAVAL BRASS



Product Category	Product
Industrial	Gears, Light Bearings, Screw Machine Parts, Valve Stems.
Fasteners	Fasteners.

VALUE ADDED SERVICES

AEPL manufactures and supplies Copper Alloys Extruded Bars to Domestic as well as International Markets. Our customer base has a key advantage since our Foundries, Laboratories, Extrusion Mill, Shell Mouldings and CNC Machine shop are all located on a single site, which eliminates waste and allows excellent quality control at each stage. Our ability to reclaim swarf and machined chips allows us to offer competitive pricing for the parts that we either extrude or cast.

Casting Range



25 Grams to 10 Kgs

Forging Sizes



50 Grams to 6 Kgs

Machining Sizes



1 mm to 200 mm

CONNECT WITH US Adinath Extrusion Pvt. Ltd.

Plot No. 4051-4055,
Bhagwan Mahavir Swami Marg,
G.I.D.C., Phase-III, Dared,
Jamnagar - 361004, Gujarat, India.

+91 7600 55 9243 +91 288 2730868
sales@adinathextrusion.com,
marketing@adinathextrusion.com
www.adinathextrusion.com

